



**HSS & Cobalt Straight Flute
Chucking Reamers (.2756-.4375)**

Size	Decimal Equiv	FL	OAL	# of Flutes	Shank ø	HSS Uncoated Part #	Cobalt Uncoated Part #
7.0MM	.2756	1-1/2	6	6	.249	RR60124	RR60533
J	.2770	1-1/2	6	6	.249	RR60125	RR60534
K	.2810	1-1/2	6	6	.249	RR60126	RR60535
9/32	.2812	1-1/2	6	6	.249	RR60127	RR60536
L	.2900	1-1/2	6	6	.279	RR60128	RR60537
M	.2950	1-1/2	6	6	.279	RR60129	RR60538
7.5MM	.2953	1-1/2	6	6	.279	RR60130	RR60539
19/64	.2969	1-1/2	6	6	.279	RR60131	RR60540
N	.3020	1-1/2	6	6	.279	RR60132	RR60541
O/U	.3115	1-1/2	6	6	.279	RR60133	RR60542
5/16	.3125	1-1/2	6	6	.279	RR60134	RR60543
O/U	.3135	1-1/2	6	6	.279	RR60135	RR60544
8.0MM	.3150	1-1/2	6	6	.279	RR60136	RR60545
O	.3160	1-1/2	6	6	.279	RR60137	RR60546
P	.3230	1-1/2	6	6	.279	RR60138	RR60547
21/64	.3281	1-1/2	6	6	.279	RR60139	RR60548
Q	.3320	1-1/2	6	6	.279	RR60140	RR60549
8.5MM	.3346	1-1/2	6	6	.279	RR60141	RR60550
R	.3390	1-1/2	6	6	.279	RR60142	RR60551
11/32	.3438	1-1/2	6	6	.279	RR60143	RR60552
S	.3480	1-3/4	6	6	.311	RR60144	RR60553
9.0MM	.3543	1-3/4	7	6	.311	RR60145	RR60554
T	.3580	1-3/4	7	6	.311	RR60146	RR60555
23/64	.3594	1-3/4	7	6	.311	RR60147	RR60556
U	.3680	1-3/4	7	6	.311	RR60148	RR60557
9.5MM-O/U	.3740	1-3/4	7	6	.311	RR60149	RR60558
3/8	.3750	1-3/4	7	6	.311	RR60150	RR60559
O/U	.3760	1-3/4	7	6	.311	RR60151	RR60560
V	.3770	1-3/4	7	6	.311	RR60152	RR60561
W	.3860	1-3/4	7	6	.311	RR60153	RR60562
25/64	.3906	1-3/4	7	6	.311	RR60154	RR60563
10.0MM	.3937	1-3/4	7	6	.311	RR60155	RR60564
X	.3970	1-3/4	7	6	.311	RR60156	RR60565
Y	.4040	1-3/4	7	6	.311	RR60157	RR60566
13/32	.4062	1-3/4	7	6	.311	RR60158	RR60567
Z	.4130	1-3/4	7	6	.373	RR60159	RR60568
10.5MM	.4134	1-3/4	7	6	.373	RR60160	RR60569
27/64	.4219	1-3/4	7	6	.373	RR60161	RR60570
11.0MM	.4331	1-3/4	7	6	.373	RR60162	RR60571
O/U	.4365	1-3/4	7	6	.373	RR60163	RR60572
7/16	.4375	1-3/4	7	6	.373	RR60164	RR60573



Through 1/2" ø +.0002, -.0000	Above 1/2" to 5/8" +.0003, -.0000	Above 5/8" to 1 1/2" +.0001, +.0004	Above 1 1/2" to 2" +.0002, +.0006
----------------------------------	--------------------------------------	--	--------------------------------------



Speeds, feeds & tech info pages 497-498.